National Match AR 15

This class will cover the techniques and methods used to build and maintain match winning AR’s. While the emphasis will be on rifles for “Across the Course” shooting, most of the methods apply equally to other types of competition. Topics covered will be sights, triggers, barrel installation, and barrel chambering and fitting.

John Holliger is the owner of White Oak Arms, Inc. and has been a competitive shooter since 1985. He has won numerous state and regional titles as well as winning the National Civilian Service Rifle title in 2000. John has been building AR-15 full time since 2001 with his work winning many state, regional and national titles and set several national records. White Oak has become the leader in match AR’s and barrels for the competitive high power shooter.

john@whiteoakarmament.com
www.whiteoakarmament.com

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Roll Pin Punches.
3/32, 1/16, 5/64, 3/16.
Drive Pin Punches.
1/16, 5/64, 1/8.
Action Block.
Armorer's Wrench.
Strap Wrench, a big one.
Screwdriver, straight blade.
8" adjustable wrench.
Front sight adjustment tool.
Small hammer.
Bigger hammer.
Really big hammer, used for making fine adjustments.
Hex wrenches, .050, 1/16, 5/64
Lower receiver holding block, goes in magazine well.
Either a rifle to upgrade, or components to build one. Should have a set of match sights, good barrel, match trigger and float tube. Barrel needs to be 1-8 twist or faster.
Other stuff that I'll bring but students can bring as well if available would be 8x36 tap, #29 drill, loctite #242 and #262. Trigger pull gage. Gas tube pliers.
If we will be going to the range, they should bring some decent ammo, muffs, glasses, and other shooting equipment. If we can get to the HP range, then shooting coat and other gear would be in order.
Students should feel free to give me a call if they have any questions on the equipment needed. They also should not worry if they do not have everything on the list.

I have a good supply of parts and will give any students a discount on whatever parts they may need. If any would like a barrel I will need advance notice. Several weeks at least, couple months would be better.

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